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ABSTRACT OF THE DISCLOSURE 10/22/91

1 A lancet body 15 is molded around a needle or blade, in which the  
2 inner end of the needle body which is unsharpened has an L-shape bend at the  
3 unsharpened end. The bend, when embedded in the plastic which forms the body  
4 of the lancet, secures the needle against removal. The method involves the bending  
5 substantially perpendicularly of the unsharpened end of the lancet needle or blade  
6 to be substantially perpendicular with the elongate body of the blade. The needle  
7 or blade is placed within a jig interiorly of the plastic mold. The jig includes spaced  
8 opposed clamps and a single orienting support to the bent portion of the needle.  
9 The body of the lancet is relieved in many areas to reduce material cost and has a  
10 molded tab cover eliminating a loose part such as a separate cover.